



ILE MANUFACTURING LIMITED

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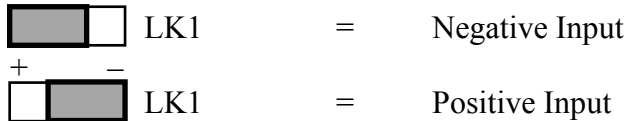
INSTALLATION/WIRING INSTRUCTIONS FOR THE ILE PIEZO UNIT

Power Supply & Input Specifications

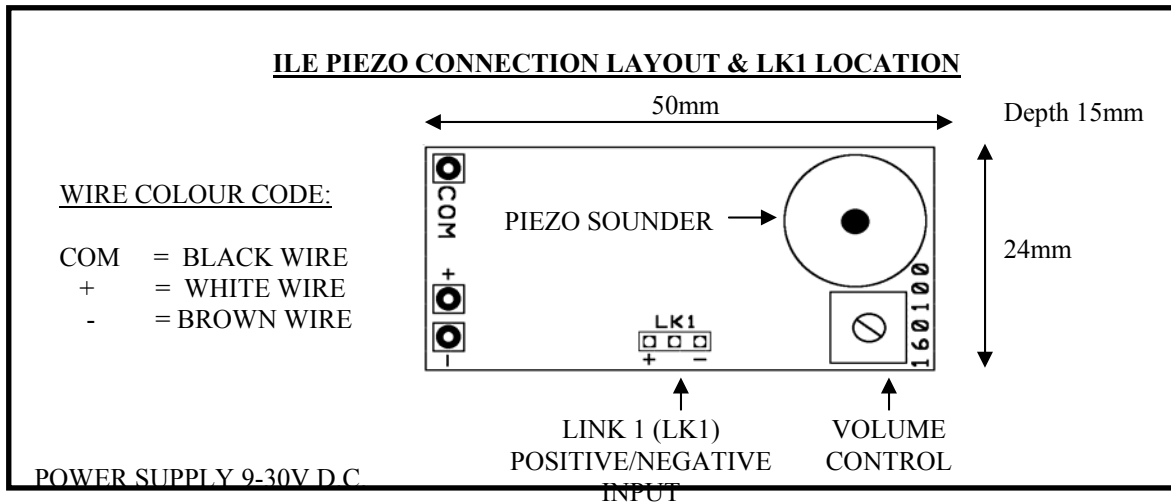
Power Supply peak current @ 12v = **9mA**
 Power Supply peak current @ 24v = **12mA**

Positive / Negative Switching (LK1)

Link 1 (LK1) can be set to 2 positions to allow positive or negative switching to the input circuitry. + -



Layout:



Wiring:

The ILE piezo unit can be wired to utilise both positive and negative switching systems, as follows:

